



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9501
Job Sheet 168026



Part No: 646.9501

Job Qty: 1 ea

Part Name: 206A/B/L-Series Cable Cutter System, High



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/30/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: McDermott Aviation (CMCDE01)

PO Box 600 Cooroy, Queensland, 4563 Australia ph:011 61 7 5447 6600 fx:+61 7 5447 6336.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/30/17	0.00	0.00	Start Up Stores/Pkg1		
110	Packaging	1 pcs		11/30/17	0.00	0.00	Packaging1		
120	QC	1 pcs		11/30/17	0.00	0.00	QC4		
125	DC	1 pcs		11/30/17	0.00	0.00	DC		
130	Packaging	1 pcs		11/30/17	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea		11/30/17	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP 646.9501

Descriptions: 130 - Identify and pack for shipping as per PPP 646.9501 Location: FG101

21
9-00

DEC 20 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	600.0990	1 ✓	25	0	0
	600.0991	1 ✓	27	0	0
	600.1012	1 ✓	25	0	0
exp. 02/2018 525039	646.9601	1 ✓	2	0	0
	646.9602	1 ✓	17	0	0
	646.9810	1 ✓	0	0	0
	646.9910	4 ✓	105	0	0
	647.0110	1 ✓	18	0	0
	647.0111	1 ✓	17	0	0
	647.0112	8 ✓	197	0	0
	647.0113	2 ✓	30	0	0
	647.0114	1 ✓	42	0	0
	647.0115	1 ✓	37	0	0
	647.0116	2 ✓	36	0	0
	647.0210	1 ✓	3	0	0
	647.0310	2 ✓	12	0	0
	647.0410	1 ✓	28	0	0
	647.1210	1 ✓	23	0	0
	AN3-10A	8 ✓	244	0	0
	AN3-11A	8 ✓	125	0	0
	AN3-3A	1 ✓	194	0	0
	AN743-13	1 ✓	25	0	0
	CCR264SS-3-06	8 ✓	192	0	0
	CCR264SS3-04	12 ✓	209	0	0
	CCR264SS3-20	4 ✓	96	0	0

DART
AEROSPACE
S025117

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CANADA
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206A/B/L – Series Cable Cutter System, High

PART NO: 646.9501

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/19/17

Job No: 168026

CR3212-4-104	5016656	1✓	383	0	0
CR3212-5-4	5016655	8✓	176	0	0
CR3213-4-05	5016657	26✓	314	0	0
CR3213-4-1	5016646	14✓	286	0	0
CR3213-4-2	5016645	18✓	188	0	0
CR3213-4-3	5016644	18✓	605	0	0
CR3213-4-4	5016643	19✓	215	0	0
CR3213-4-6	5016642	20✓	377	0	0
MS2104208	5016639	54✓	0	0	0
MS210423	5016638	17✓	39	0	0
MS21047-3	5016637	6✓	206	0	0
MS21059-3	5016636	2✓	407	0	0
MS21059L08	5016635	4✓	150	0	0
MS24694-S8	5016634	5✓	175	0	0
MS27039-08-06	5016633	4✓	217	0	0
MS27039-08-09	5016632	4✓	140	0	0
MS27039-08-11	5016631	43✓	1,510	0	0
MS27039-08-12	5016629	2✓	92	0	0
MS27039-08-13	5016628	6✓	173	0	0
MS27039-1-08	5016625	5✓	461	0	0
MS27039-1-11	5016624	5✓	230	0	0
MS35842-11	5016617	1✓	37	0	0
NAS1149F0332P	5016616	62✓	2,740	0	0
NAS1149FN832P	5016616	111✓	4,202	0	0
NAS1835-08	5016615	4✓	143	0	0

PM134943.0

Part Specifications

Specifications could not be found.

Plex 11/9/17 3:11 PM dart.lacelle.linda

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02729, 02736, 03047

 AFTER INSTALLATION, APPLY F/N 46 A/R TO FILL GAPS AND FILLET EDGES

	1	1	49	601.1066	RIVET	CR3212-4-4	
	1	1	48	600.0991	MAGNIBOND 4398 PART B		
	1	1	47	600.0990	MAGNIBOND 4398 PART A		
	1	1	46	600.1012	SEALANT	FR-1425 CLASS B	
	5	5	45	601.1949	SCREW	MS37039-1-11	
	2	2	44	601.2989	SCREW	MS37039-0012	
	4	4	43	601.2987	SCREW	MS37039-0035	
	4	4	42	601.3000	SCREW	MS37039-0036	
Q562	5501		FIND #	PART #	DESCRIPTION	MAT'L	SPEC.

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION PLOT		FUC
N/C	INITIAL RELEASE	06/02/99	P. BRAVO

47	47	41	601.2893	SCREW	M52709-0811
1	1	40	601.2982	HOSE CLAMP	M535842-11
1	1	39	647.1210	SCREEN	
5	5	38	601.1621	SCREW	M52709-108
14	14	37	601.2979	RIVET	CR3213-4-1
4	4	36	601.2984	INSERT	MAS1835-08
4	4	35	601.2277	RIVET	CCP3465-309
8	8	34	601.2983	RIVET	CR3212-5-4
12	12	33	601.2980	NUTPLATE RIVET	CCP34436-504
1	1	32	601.2822	BOLT	AN3-3A
1	1	31	601.2985	BRACKET	AN743-13
2	2	30	601.1900	NUTPLATE	M52709-3
6	6	29	601.2988	SCREW	M52709-0813
53	53	28	601.2973	LOCKNUT	M521042-08
6	6	27	600.0795	NUTPLATE	M521047-3
18	18	26	601.0790	RIVET	CR3213-4-3
18	18	25	601.1039	RIVET	CR3213-4-2
19	19	24	601.1915	RIVET	CR3213-4-4
20	20	23	601.2991	RIVET	CR3213-4-6
26	26	22	601.1183	RIVET	CR3213-4-5
4	4	21	601.2356	NUTPLATE	M521098-08
8	8	20	601.2981	NUTPLATE RIVET	CCP3465-306
17	17	19	601.2943	LOCKNUT	M521042-3
16	16	18	601.2826	BOLT	AN3-11A
46	46	17	601.1607	WASHER	MAS114993029
114	114	16	601.2764	WASHER	MAS114993039
1	1	15	647.0115	CLIP	
1	1	14	647.0114	CLIP	
1	1	13	647.0410	TUBE	
2	2	12	647.0116	DOUBLER	
1	1	11	647.0111	PANEL	
2	2	10	647.0113	STRUT DOUBLER	
8	8	9	647.0112	STRUT BRACKET	
4	4	8	646.9910	STRUT	
2	2	7	647.0310	CHANNEL	
1	1	6	647.0110	ROOF DOUBLER	
1	1	5	647.0210	RAIL	
1	1	4	646.9810	DEFLECTOR	
1	1	3	646.9603	LOWER CUTTER ASSY LOW	
1	1	2	646.9602	LOWER CUTTER ASSY HIGH	
1	1	1	646.9601	UPPER CUTTER ASSY	
			646.9502	206-CABLE CUTTERS FIT LOW	
			646.9501	206-CABLE CUTTERS FIT HIGH	
4502	4502	FIND #	PART #	DESCRIPTION	MAT'L SPEC.

QTY	ORIGINAL DATE	PARTS LIST	
NEXT ASSY (5)	DATE OF ORDER D. H. POTANO	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA 92056-3512 (760)724-5300	
	DATE OF RECEIPT D. BARBER		
	DATE OF APPROVAL D. BARBER		
	CONTRACT NO.	206 CABLE CUTTERS KIT	
	UNLESS OTHERWISE SPECIFIED DRIVE SHAFTS ARE RINGGERS TELEPHONES ARE 1 2 PLACE DECKS ARE 1 3 PLACE DECKS ARE 1005 ENGINE 1 5"	SEE C.A. CODE B 077M6	DWG NO. 646.9500
		SCALE NONE	REC. N/C 1 SHEET 1 OF 3

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 02736			SHEET 1 OF 1	
	DWG NO. 646.9500	REV: N/C	PREPARED BY S. HUFF	DATE: 01/06/10	EFFECT ON DWG ☐ INC. ☒ UNINC.
	DWG TITLE: 206 CABLE CUTTERS KIT				
APPROVED BY: ENGR. <i>[Signature]</i>		MFG. <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: CURRENT ORDER	
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE		REASON: CORRECTED PARTS LIST ERRORS			

REFERENCE ONLY

17	R	601.1607	62	62	WASHER	NAS1149F0332P
16	R	601.2764	111	111	WASHER	NAS1149FN832P
			9502	9501		
F/N	TC	PART NUMBER	QTY		DESCRIPTION	MATERIAL/SPECIFICATION
DOCUMENTS EFFECTED: ☐ MDL ☒ INSTALL INSTRUC ☒ ICA ☐ FMS ☒ BOM						CHANGE CATEGORY ☐ MAJOR ☒ MINOR DER REVIEW REQUIRED ☐ YES ☒ NO

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 02729				SHEET 1 OF 3	
	DWG NO. 646.9500	REV IN/C	PREPARED BY S. HUFF	DATE: 12/23/09	EFFECT ON DWG ☐ INC. ☒ UNINC.	
	DWG TITLE: 206 CABLE CUTTERS KIT					
	APPROVED BY:	ENGR <i>[Signature]</i>	MEG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: CURRENT ORDER	
TRANSACTION CODES (TC) A-ADD C-CREATE R-REVISE D-DELETE	REASON: HARDWARE REVISIONS FROM FIRST INSTALL					

REFERENCE ONLY

51	A	601.3155	8	8	BOLT	AN3-10A
50	A	601.3153	5	5	SCREW	MS24694S8
41	R	601.2893	43	43	SCREW	MS27039-0811
28	R	601.2973	54	54	LOCKNUT	MS21042-08
18	R	601.2826	8	8	BOLT	AN3-11A
16	R	601.2764	127	127	WASHER	NAS1149FN832P
			9502	9501		
F/N	TC	PART NUMBER	QTY		DESCRIPTION	MATERIAL/SPECIFICATION
DOCUMENTS EFFECTED:						CHANGE CATEGORY ☐ MAJOR ☒ MINOR
☐ MDL ☒ INSTALL INSTRUC ☒ ICA ☐ FMS ☒ BOM						DER REVIEW REQUIRED ☐ YES ☒ NO